



Dart Aerospace Ltd.
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Canada

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648.4708

Job Sheet 193374



Part No: 648.4708

Job Qty: 1 pcs

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/12/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-SWA6A Rev. 2

Ship Via:

overhaul 14875

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	4/15/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		DAS
							Small Fab - 6		28
							Small Fab - 7		9-89
120	QC 5	1 pcs	4/15/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS
125	DC - 1 - B4B	1 pcs	4/15/19		0.00	0.00	DC - 1 - B4B		40
							DC - 2 - B4B		9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	4/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S172381



Part: 648.4708

Job No: 193374

Serial No/Batch: S172381

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 04/15/19

APR 30 2019

JUN 26 2019

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					Packaging 3 - 6 - B4B	DAS 28 9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21	JUN 26 2019 DAS 70 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - (Small Fab)
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 125 - Document Control) Photocopy blue file O&OPM-SWA6A Rev.2
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

009262

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037670
188-FPSS-1032-1/4	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5073061
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	110-Small Fab - 1	5037083
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Small Fab - 1	5108927
600.1319	Up Decal	1 pcs (1 ea)	110-Small Fab - 1	5037066
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	1 ft (1 ea)	110-Small Fab - 1	5159114
SWA6A-1100	Upper Bearing	1 pcs (1 ea)	110-Small Fab - 1	5128042
SWA6A-1200	Lower DU Bearing	1 Ea (1 ea)	110-Small Fab - 1	5152504
SWA6A-1300	Lower Thrust Bearing	1 Ea (1 ea)	110-Small Fab - 1	5108028
SWA6A-1400	Circlip Internal	1 Ea (1 ea)	110-Small Fab - 1	5093403
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	110-Small Fab - 1	5084069
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Small Fab - 1	5097727
SWA6A-400	Thrust Washer	1 pcs (1 ea)	110-Small Fab - 1	5158385

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/2	1	53	0
	188-FPSS-1032-1/4	1	196	0
	188-FPSS-1032-3/8	1	80	0
	188-FPSS-1032-5/8	1	266	0
	188-FSCS-1032-5/8	4	142	0
	600.1319	1	9	0
	EL314-SJTOW	1	0	0
	SWA6A-1100	1	14	0
	SWA6A-1200	1	6	0
	SWA6A-1300	1	8	0
	SWA6A-1400	1	16	0
	SWA6A-1900	12	141	0
	SWA6A-2000	4	663	0
	SWA6A-400	1	7	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					